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"Presents instructions to the amateur machinist for approaching gears and gear cutting. Provides information on the fundamentals and the mathematical equations necessary to design and cut gears"--

Perfect for any home machinist with a new lathe, this comprehensive guide is designed to expand your enjoyment of this versatile machine and take full advantage of its extensive capabilities. Profusely illustrated with hundreds of clear photographs and concise diagrams, it provides in-depth coverage of all aspects of tooling and machining operations.

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The fruit of some twenty years' experience leading Buddhist meditation retreats, this book touches on a wide range of topics raised repeatedly by meditators and includes favorite stories, key Buddhist teachings, and answers to most-asked questions.

The only truly successful slave uprising in the Atlantic world, the Haitian Revolution gave birth to the first independent black republic of the modern era. Inspired by the revolution that had recently roiled their French rulers, black slaves and people of mixed race alike rose up against their oppressors in a bloody insurrection that led to the burning of the colony's largest city, a bitter struggle against Napoleon's troops, and in 1804, the founding of a free nation. Numerous firsthand narratives of these events survived, but their invaluable insights into the period have long languished in obscurity—until now. In *Facing Racial Revolution*, Jeremy D. Popkin unearths these documents and presents excerpts from more than a dozen accounts written by white colonists trying to come to grips with a world that had suddenly disintegrated. These dramatic writings give us our most direct portrayal of the actions of the revolutionaries, vividly depicting encounters with the uprising's leaders—Toussaint Louverture, Boukman, and Jean-Jacques Dessalines—as well as putting faces on many of the anonymous participants in this epochal

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moment. Popkin's expert commentary on each selection provides the necessary background about the authors and the incidents they describe, while also addressing the complex question of the witnesses' reliability and urging the reader to consider the implications of the narrators' perspectives. Along with the American and French revolutions, the birth of Haiti helped shape the modern world. The powerful, moving, and sometimes troubling testimonies collected in Facing Racial Revolution significantly expand our understanding of this momentous event.

Drawing from Eastern and Western literatures, Heinrich Zimmer presents a selection of stories linked together by their common concern for the problem of our eternal conflict with the forces of evil. Beginning with a tale from the Arabian Nights, this theme unfolds in legends from Irish paganism, medieval Christianity, the Arthurian cycle, and early Hinduism. In the retelling of these tales, Zimmer discloses the meanings within their seemingly unrelated symbols and suggests the philosophical wholeness of this assortment of myth. Copyright © Libri GmbH. All rights reserved.

In All Things Must Fight to Live, Bryan Mealer takes readers on a harrowing two-thousand mile journey through Congo, where gun-toting militia still rape and kill with impunity. Amidst burnt-out battlefields where

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armies still wrestle for control, into the dark corners of the forests, and along the high savanna, where thousands have been slaughtered and quickly forgotten, Mealer searches for signs that Africa's most troubled state will soon rise from ruin. At once illuminating and startling, All Things Must Fight to Live is a searing portrait of an emerging country facing unimaginable upheaval and almost impossible odds, as well as an unflinching look at the darkness that continues to exist in the hearts of men. It is non-fiction at its finest—powerful, moving, necessary.

Free your inner artist and explore your talent for storytelling in this specially designed sketchbook that already has manga panels set up and waiting for you to use! Use it as a rough draft or for final art!

Light therapy' is established worldwide as the treatment of choice for seasonal affective disorder. It is also successfully used in nonseasonal depression, as well as for many other psychiatric and neurologic illnesses, and in sleep medicine. 'Wake therapy' is the fastest antidepressant known. Imaging studies show that both methods share neurobiological substrates with antidepressants, but act much faster.

'Chronotherapeutics' - the combination of light and wake therapy - achieves rapid results and, by reducing residual symptoms,

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also minimises relapse. Written by three prominent clinical and research experts in biological rhythms, this manual aims to broaden knowledge and practical application of these non-pharmacologic interventions for bipolar and unipolar disorders. Clinical understanding is deepened by an explanation of the circadian timing system and sleep regulatory mechanisms which underlie the novel treatment strategy. The step-by-step guide and description of the interventions in centers throughout the world provides clear hands-on instructions, supported by a solid body of clinical research. The first edition of 'Chronotherapeutics for Affective Disorders' has kindled a network of psychiatrists and psychologists who are actively introducing these treatments for their inpatients and outpatients. This manual is also essential reading for primary care physicians, sleep medicine specialists and health care administrators.

Every New Year's Eve since 1946, Nate Meyer has ventured alone to Times Square to listen for the ghostly church bells he and his long-lost wartime lover vowed to hear together. This year, however, his grandson Blaine is pushing Nate through the Manhattan streets, revealing his secrets to his silent, stroke stricken grandfather. Long before, in a peace carefully crafted in the heart of wartime tumult, Nate and Walter forged a loving home in the midst of violence and chaos. But

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nothing in war is permanent, and now all Nate has is memories of a man his family never knew existed. And a hope that he'll finally hear the church bells that will unite everybody, including the lovers who hid the best and most sacred parts of their hearts.

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